Solving Macroscopic Material Balances

General Equation:

$$ACC = IN - OUT + GEN$$

For element balance or overall mass balance, GEN = 0

Simplifications of the material balance:

A. <u>Non-reactive systems</u>

For non-reactive systems no reaction occurs.

$$GEN = 0$$

or
$$R_i = 0$$
 and $r_i = 0$.

B. <u>Steady-state systems</u>

For steady-state systems, no accumulation occurs.

$$ACC = 0$$

Procedure

- 1. Draw a diagram of the system and label all streams.
- 2. If necessary, choose a "basis" for the system in order to carry out the calculations. This is accomplished by *assuming* the quantity of material in a stream. (At the end, we will adjust for this assumption by "scaling it" to the correct answer.)
- 3. Label unknown streams.
- 4. Convert commonly given volumes or volumetric flows into mass or molar quantities. Remember that we are performing a mass or mole balance, not a volume balance.
- 5. Convert any mixed units into one basis.
- 6. Write material balances.
- 7. Solve equations. Usually one starts with the equation having the least number of unknowns. Sometimes it is necessary to solve equations simultaneously or perform an iterative solution.
- 8. If necessary, scale the quantities to the appropriate values. This is a correction for any assumption made in part 2 above.